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Condensation reaction through base assistance within (Ph₂SiO)₈[AlO(OH)]₄

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ABSTRACT

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Keywords: Chloroalane Alumosiloxanes Condensation between aluminum hydroxides Mechanism X-ray structure analyses When the polycyclic alumosiloxane (Ph₂SiO)₈[AlO(OH)]₄, which may be isolated as the diethyl ether adduct (Ph₂SiO)₈[AlO(OH)]₄·4OEt₂, is allowed to react with the double *N*-methylpiperidine (nmp) adduct of monochloroalane, AlH₂Cl-2nmp (1) (crystal structure analysis), the polycycle (Ph₂SiO)₈- $[AlO(O)_{0.5}]_4$ 2nmp (2) is obtained. Compared to the starting material and apart from the coordinating bases, the compound formally has lost two water molecules. The structure of (Ph₂SiO)₈[AlO(O)_{0.5}]₄·2nmp (2) can be derived from $(Ph_2SiO)_8[AlO(OH)]_4$ by substituting the central $Al_4(OH)_4$ motif through an Al_4O_2 entity which consists of a central Al₂O₂ ring coordinated to two further aluminum atoms through almost trigonal planar oxygen atoms. Using tris(ethylene)diamine (ted) as base and reacting it with (Ph₂SiO)₈-[Al(OH)]₄, we have been able to isolate and completely characterize an intermediate on the way to these formally condensed alumosiloxane polycycles like in $(Ph_2SiO)_8[AIO(O)_{0.5}]_4$. 2nmp (2). It has the composition $(Ph_2SiO)_8[AIO(O)_{0.25}]_4 \cdot (OH \cdot ted)_2 \cdot (OH_2 \cdot ted)$ (3) and has, compared to the starting material, the same number of hydrogen, oxygen, aluminum and silicon atoms within the inner molecular framework. Nevertheless, its structure is very different: whereas half of the molecule is structurally similar to (Ph₂SiO)₈[AlO(OH)]₄, with OH-groups forming hydrogen bridges to the nitrogen atoms of ted and connecting two aluminum atoms, the other half contains a unique oxygen atom which is in an almost planar trigonal bonding mode to three aluminum atoms. Furthermore, this part of the molecule has an aluminum atom to which a water molecule is coordinated, one of the hydrogen atoms being involved in hydrogen bonding to a further tris(ethylene)diamine (ted). This structure gives some important insights in the possible mechanism of the "condensation reaction" within (Ph₂SiO)₈[AlO(OH)]₄.

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1. Introduction

The polycyclic alumosiloxane (Ph₂SiO)₈[AlO(OH)]₄, which may be obtained by treatment of diphenylsilanediol, Ph₂Si(OH)₂, with *tert*-butoxyalane, [H₂AlO⁴Bu]₂ [1], is a representative of a molecular alumosilicate with hydrogen atoms in the place of metallic elements [2–4]. Molecular alumosilicates are of general interest because one can mimic reactions of solid alumosilicates, like ion exchange reactions, in an organic solvent. Furthermore, mechanistical questions can be addressed to more easily than in a solid. We have been interested in the hydrolysis of this alumosiloxane and have found that for example the compound (Ph₂SiO)₁₂[AlO(OH)]₆[Al(OH)₃]·3OEt₂ can be obtained in a crystalline form which contains in the centre of the polycyclic compound an [Al(OH)₆]^{3–} moiety [5]. On the other side, as the molecule (Ph₂SiO)₈[AlO(OH)]₄ contains several OH-groups which are bonded to the aluminum atoms, also condensation reactions may be envisaged. Indeed, when (Ph₂SiO)₈[AlO(OH)]₄ is allowed to react with hexamethyldisilazane $H-N(SiMe_3)_2$ in the presence of pyridine (py) we could isolate a product which compared to the starting compound lacks two water molecules. The composition of this compound was established to be (Ph₂SiO)₈[Al- $O(O)_{0.5}$ l_4 ·2py and it was found by X-ray structure determination that this molecule contained an Al₂[O(Al)]₂-ring in the place of the $Al_4[O(H)]_4$ eight-membered cycle within $(Ph_2SiO)_8[AlO(OH)]_4$, the siloxane parts of the two molecules being very similar [6]. Formally, (Ph₂SiO)₈[AlO(O)_{0.5}]₄·2py is related to (Ph₂SiO)₈[Al-O(OH)]₄ by a condensation reaction within the aluminum hydroxide part of the molecule. To further elucidate this condensation, we have investigated the process in two ways: one was to use other bases in the place of the mixture of hexamethyldisilazane and pyridine with (Ph₂SiO)₈[AlO(OH)]₄ and the other to abstract the protic hydrogen atoms within the inner Al₄(OH)₄ ring by reaction with aluminum hydrides through dihydrogen elimination. The results obtained with tris(ethylene)diamine (ted) and with a double N-methylpiperidine (nmp) adduct of chloroalane are summarized in the following.

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2. Results and discussion

2.1. Synthetic aspects

The monochloroalane stabilized by two *N*-methylpiperidine molecules has been obtained using a route introduced by Wiberg and Schmidt [7,8]. As shown in Eq. (1), lithium aluminum hydride and aluminum chloride are mixed in a 1:1 ratio in diethyl ether and after separation of the lithium chloride salt, the monochloroalane is obtained as nmp-bisadduct through addition of the base and crystallization.

$$\frac{1}{2\text{LiAlH}_4 + 1} + \frac{1}{2\text{AlCl}_3 + 2C_6H_{13}N} \rightarrow \frac{1}{2\text{LiCl}_4 + H_2\text{AlCl}_2C_6H_{13}N}$$
(1)

The monochloroalane adduct is characterized by NMR- and IRspectroscopy as well as by X-ray diffraction (see below). Whereas in the ¹H and ¹³C NMR spectra the nmp ligand of the adduct can clearly be attributed to the signals, the presence of the Al–H bond is inferred by the observation of the vibrational mode at 1769.71 cm^{-1} in the IR-spectrum.

The reaction of $H_2AlCl\cdot2nmp$ (1) with $(Ph_2SiO)_8[AlO(OH)]_4$ is performed in a 2:1 ratio in diethyl ether solution (Eq. (2)).

$$2H_{2}AlCl \cdot 2C_{6}H_{13}N + (Ph_{2}SiO)_{8}[AlO(OH)]_{4} \cdot 4OEt_{2}$$

$$\rightarrow 4H_{2} + (Ph_{2}SiO)_{8}[AlO(O)_{0.5}]_{4} \cdot 2C_{6}H_{13}N + 2C_{6}H_{13}N$$

$$+ 2AlOCl + 4OEt_{2}$$
(2)

Whereas the evolution of hydrogen may be deduced from the appearance of bubbles in the reaction mixture, the formation of AlOCI only follows from the analytical examination of the solid residue (see Section 3). The new compound (Ph₂SiO)₈[Al- $O(O)_{0.5}$]₄·2nmp (**2**) is obtained in a crystalline form by extraction from the residue with toluene and recrystallisation as a toluene solvate. The phenyl groups as well as the hydrogen atoms of nmp can be clearly distinguished in the ¹H and ¹³C NMR spectra. Interestingly, two separate singlets are found for the silicon atoms in the ²⁹Si NMR spectrum. This is in accord with the molecular structure of $(Ph_2SiO)_8[AlO(O)_{0.5}]_4 \cdot 2nmp$ (2), which has a crystallographic inversion centre and, assuming free rotation of the nmp ligands around the N–Al bonds, deviates only slightly from the 2/m (C_{2h}) symmetry (see below). Interestingly, the product contains no chlorine atoms although compounds like {[O-(Ph)₂Si-O-Si(Ph)₂-O]AlCl·thf}₂ or [O-(Me)₂Si-O-Si(Me)₂-O]₂(AlCl₂)₂(AlCl) have been reported [9,10].

The new polycycle $(Ph_2SiO)_8[AlO(O)_{0.25}]_4 \cdot (OH \cdot ted)_2 \cdot (OH_2 \cdot ted)$ (**3**) (ted = tris(ethylene)diamine) is produced by simple interaction of ted on $(Ph_2SiO)_8[AlO(OH)]_4$ as shown in Eq. (3).

$$\begin{array}{l} 3C_{6}H_{12}N_{2}+(Ph_{2}SiO)_{8}[AlO(OH)]_{4}\cdot 4OEt_{2}\\ \rightarrow (Ph_{2}SiO)_{8}[AlO(O)_{0.25}]_{4}(OH\cdot C_{6}H_{12}N_{2})_{2}\cdot (OH_{2}\cdot C_{6}H_{12}N_{2})+4OEt_{2}\\ \mathbf{3}\end{array}$$
(3)

The product from Eq. (3) is obtained by crystallization from the toluene solution as a solid compound which contains four molecules of toluene per molecule in the crystal lattice. The ¹H NMR and ¹³C NMR spectra are in accord with a ratio of three ted molecules being connected to the starting alumosiloxane replacing all diethyl ether molecules. The different OH-groups are identified on the basis of the structure determination by X-ray diffraction. Nevertheless, it can be concluded from the IR-spectrum of the product that only one type of OH-group is found as a sharp resonance at 3640 cm⁻¹. Comparing the results of the structure determination (see below) with this finding seems to indicate that all N…H…O hydrogen bridges have to be described as N⁺-H…O⁻ with

a bond between nitrogen and hydrogen, giving the nitrogen atom an ammonium type character. Unfortunately, the N-H⁺ absorbance is not clearly visible in the spectrum as it seems to be occluded by the C-H frequencies. In other words: only one of the four OHgroups is not engaged in a hydrogen bonding to nitrogen, which is nicely reflected in the single and sharp resonance line in the 3300-3700 cm⁻¹ region of the spectrum.

2.2. Structural aspects

The crystal structure determinations on H₂AlCl·2nmp (**1**), (Ph₂SiO)₈(AlO_{1.5})₄·2nmp (**2**) and (Ph₂SiO)₈[AlO(O)_{0.25}]₄·(OH·ted)₂· (OH₂·ted) (**3**) have been performed on single crystals. The crystal of (Ph₂SiO)₈[AlO(O)_{0.5}]₄·2nmp (**2**) contained one disordered toluene molecule per formula unit and in the case of (Ph₂SiO)₈[Al-O(O)_{0.25}]₄·(OH·ted)₂·(OH₂·ted) (**3**) all together eight toluene molecules are located in the unit cell. The structures have been solved using the SHELX-program [11] and the most relevant data are compiled in Table 1. A selection of the most important distances and angles in these molecules can be found in Table 2, whereas access to the full data is given through the Cambridge Crystallographic Data Centre [12].

The new compound H₂AlCl·2nmp (**1**) is a representative of base stabilized monochloroalanes and a drawing of this molecule is depicted in Fig. 1 [13]. The compound has a twofold symmetry (the twofold axis running through the Al–Cl bond) in the crystal and has a trigonal bipyramidally coordinated aluminum atom with an almost linear N–Al–N entity (deviation from linearity: 2.7(1)°). Compared to the only other published H₂Al–Cl·2base structure, namely chlorobis(quinuclidine) alane [14], the N–Al and Cl–Al distances in H₂AlCl·2nmp (**1**) are longer by 0.02 Å, respectively 0.01 Å; also the deviation from linearity in chlorobis(quinuclidine) is more prominent by 4.1°.

The condensation product (Ph₂SiO)₈(AlO_{1.5})₄·2nmp (2) is centrosymmetric as may be seen from Fig. 2. To a central Al₂O₂ ring four O-Ph₂Si-O-SiPh₂-O units are linked in such a way, that four further eight-membered Al₂O₄Si₂ rings are formed. Whereas the aluminum atoms Al(1) and Al(1') are in a tetrahedral oxygen environment, the symmetrically equivalent atoms Al(2) and Al(2') have an nmp base coordinated through its nitrogen atom also obtaining a fourfold coordination sphere. No hydroxyl group is present in the molecule and compared to the original (Ph₂SiO)₈[(Al(O)OH)]₄ the new molecule has two water molecules less, in a formal sense. As already stated in the introduction, this compound resembles structurally to (Ph₂SiO)₈(AlO_{1.5})₄·2py with the exception that the pyridine molecules serve as donors in the place of N-methylpiperidine (nmp) [6]. Both compounds are centrosymmetric and the central Al₂[O(Al)]₂ ring in both molecules exhibits similar distances and angles. In $(Ph_2SiO)_8(AlO_{1.5})_4$ 2py, the Al–O distances within the ring are shorter (Al–O (mean) = 1.807(5) Å), but the corresponding bond length to Al(2)-O(1) in (Ph₂SiO)₈(AlO_{1.5})₄·2py is longer (1.775(5) Å) (see also Table 2). It can be estimated from the proton affinity of N-methylpiperidine (which is 971.1 kJ/mol) that this base should attract the hydrogen atoms in a stronger way compared to pyridine (928 kJ/mol) [15]. This somewhat simplistic prediction is not consistent with the observed bonding distance of Al(2)-N(1) of 1.958(2) Å in $(Ph_2SiO)_8(AlO_{1.5})_4 \cdot 2nmp$ (2) compared to the corresponding Al-N distance in (Ph₂SiO)₈(AlO_{1,5})₄·2py (1.934(4) Å) [6]. Clearly here the bulkiness of the ligands plays an important part, the pyridine having less steric strain to enter the coordination sphere of the aluminum atom. The O(1) atom in (Ph₂SiO)₈(AlO_{1.5})₄·2nmp (**2**) has an angle sum of 358.2° whereas the corresponding atom in (Ph₂SiO)₈(AlO_{1.5})₄·2py has a sum of angles of 359.3°. Both oxygen atoms should be considered to be in an almost planar aluminum environment.

Table 1

 $Crystal \ data \ of \ (Ph_2SiO)_8[AIO(O)_{0.25}]_4 \cdot (OH \cdot ted)_2 \cdot (OH_2 \cdot ted) \ (\textbf{3}), \ (Ph_2SiO)_8[AIO(O)_{0.5}]_4 \cdot 2 \ nmp \ (\textbf{2}) \ and \ AIH_2CI \cdot 2nmp \ (\textbf{1}).$

Empirical formula	$C_{114}H_{120}Al_4N_6O_{16}Si_8 imes 4C_7H_8$	$C_{108}H_{106}Al_4N_2O_{14}Si_8 \times C_7H_8$	C ₁₂ H ₂₈ AlClN ₂
Formula weight	2531.34	2080.72	262.79
T (K)	153(2)	150(2)	100(2)
Wavelength (Å)	0.71073	0.71073	0.71073
Crystal system	Triclinic	Triclinic	Orthorhombic
Space group	ΡĪ	ΡĪ	Pbcn
Unit cell dimensions			
a (Å)	14.6729(10)	14.3357(3)	12.0452(12)
b (Å)	15.8940(13)	14.7160(4)	12.6545(12)
c (Å)	30.772(2)	15.6775(4)	9.8399(9)
α (°)	81.045(4)	62.6340(10)	
β (°)	79.283(3)	83.0770(10)	
γ (°)	74.773(3)	65.3290(10)	
Volume (Å ³)	6760.3(9)	2658.69(11)	1499.9(2)
Ζ	2	1	4
Density (calculated) (Mg/m ³)	1.244	1.300	1.164
Absorption coefficient (mm ⁻¹)	0.170	0.199	0.294
$F(0\ 0\ 0)$	2676	1094	576
Crystal size (mm ³)	$0.57 \times 0.31 \times 0.18$	$0.50 \times 0.26 \times 0.15$	$0.48 \times 0.3 \times 0.22$
θ Range for data collection (°)	1.34–28.38.	1.47-26.42	3.12-44.66
Index ranges	-19 < h < 19, -21 < k < 21,	−17 < <i>h</i> < 17, −18 < <i>k</i> < 14,	−19 < <i>h</i> < 23, −24 < <i>k</i> < 22,
	-41 < <i>l</i> < 41	-19 < <i>l</i> < 18	-19 < <i>l</i> < 17
Reflections collected	123 752	38 569	24 735
Independent reflections	33 723 $[R_{int} = 0.0324]$	$10800[R_{\rm int}=0.0385]$	$5603 [R_{int} = 0.0291]$
Completeness to θ (%)	99.5	98.8	92.0
Absorption correction	Multiscan	Multiscan	Multiscan
Maximum and minimum transmission	0.9693 and 0.9097	0.9712 and 0.9077	0.9382 and 0.8718
Refinement method	Full-matrix-block least-squares on F ²	Full-matrix least-squares on F^2	Full-matrix least-squares on F ²
Data/restraints/parameters	33 723/0/1622	10 800/0/651	5603/0/130
Goodness-of-fit on F^2	1.011	1.027	1.050
Final <i>R</i> indices $[I > 2\sigma(I)]$	$R_1 = 0.0441, wR_2 = 0.1055$	$R_1 = 0.0544, wR_2 = 0.1454$	$R_1 = 0.0299$, wR = 0.0817
R indices (all data)	$R_1 = 0.0710, wR_2 = 0.1218$	$R_1 = 0.0821, wR_2 = 0.1672$	$R_1 = 0.0498, wR_2 = 0.0941$
Largest difference in peak and hole (e $\mbox{\AA}^{-3})$	0.632 and -0.609	0.599 and -0.412	0.381 and -0.371

Table 2

Selected bond distances [Å] and angles [°] of AlH₂Cl·2nmp, (Ph₂SiO)₈[AlO(O)_{0.5}]₄·2nmp-C₇H₈ and (Ph₂SiO)₈[AlO(O)_{0.25}]₄(OH·ted)₂·(OH₂·ted)·4C₇H₈.

CI-AI AI-N(1) AI-H(1) N(1)-C(6) N(1)-C(5) N(1)-C(1)	2.2221(3) 2.1618(4) 1.544(9) 1.4754(6) 1.4906(6) 1.4947(6)	N(1')-AI-N(1) N(1)-AI-CI N(1)-AI-H(1) CI-AI-H(1)	177.27(2) 91.36 (1) 89.8(4) 117.4(3)	C(6)-N(1)-Al C(5)-N(1)-Al C(1)-N(1)-Al	108.90(3) 110.16(3) 106.97(3)
$\begin{array}{l} Al(1)-O(1) \\ Al(1)-O(1') \\ Al(1)-O(2) \\ Al(1)-O(5) \\ Al(2)-O(1) \\ Al(2)-N(1) \\ Al(2)-O(4) \\ Al(2)-O(6) \end{array}$	1.812(2) 1.815(2) 1.697(2) 1.708(2) 1.755(2) 1.958(2) 1.699(2) 1.701(2)	$\begin{array}{c} O(2)-Al(1)-O(5)\\ O(2)-Al(1)-O(1)\\ O(5)-Al(1)-O(1'\\ O(2)-Al(1)-O(1'\\ O(5)-Al(1)-O(1')\\ O(1)-Al(1)-O(1')\\ O(2)-Al(1)-Al(1')\\ O(5)-Al(1)-Al(1') \end{array}$	113.7(1) 114.46(9) 112.47(9) 114.51(9) 112.29(9) 86.67(8) 124.74(8) 121.57(8)	O(4)-Al(2)-O(6) O(4)-Al(2)-O(1) O(6)-Al(2)-O(1) O(4)-Al(2)-N(1) O(6)-Al(2)-N(1) O(1)-Al(2)-N(1)	116.3(1) 112.40(9) 111.73(9) 103.5(1) 106.02(9) 105.73(9)
$\begin{array}{l} Al(1)-O(1) \\ Al(1)-O(2) \\ Al(2)-O(3) \\ Al(2)-O(2) \\ Al(3)-O(1) \\ Al(3)-O(3) \\ Al(4)-O(4) \\ Al(4)-O(1) \end{array}$	1.801(1) 1.757(1) 1.750(1) 1.767(1) 1.802(1) 1.747(1) 1.767(1) 1.780(1)	O(4)-H(4) N(3)-H(2 O(4)-H(2) N(1)-H(1) O(3)-H(1) N(5)-H(3) O(2)-H(3)	0.72(3) 0.92(2) 1.69(2) 0.97(2) 1.60(2) 1.40(3) 1.13(3)	O(2)-Al(1)-O(1) O(3)-Al(2)-O(2) O(3)-Al(3)-O(1) O(4)-Al(4)-O(1)	107.31(6) 102.80(6) 106.73(6) 108.64(6)

The third compound $(Ph_2SiO)_8[AlO(O)_{0.25}]_4 \cdot (OH \cdot ted)_2 \cdot (OH_2 \cdot ted)$ (**3**) is the most interesting one: it can be described as a sort of 1:1 mixture (in a structural sense) between $(Ph_2SiO)_8[AlO(OH)]_4$ and $(Ph_2SiO)_8(AlO_{1.5})_4 \cdot 2$ bases. Half of the molecule (Al(1), O(2),Al(2), O(3), Al(3)), indeed, is structurally similar to $(Ph_2SiO)_8[Al-O(OH)]_4$ with OH-entities serving as connecting units between aluminum atoms through oxygen–aluminum interactions (see Fig. 3). As in the pyridine adduct of $(Ph_2SiO)_8[AlO(OH)]_4 \cdot 4py$, the OHgroups are involved in hydrogen bridges to nitrogen [16]. The other part of the molecule (Al(1), O(1), Al(4), Al(3)) is quite similar to the structure of $(Ph_2SiO)_8(AIO_{1.5})_4 \cdot 2nmp$ (2) with an almost trigonal planar oxygen atom O(1) (sum of angles around O(1) = 357.5°) and a water molecule coordinated to the aluminum atom Al(4). In a formal sense, this water molecule is replacing the nmp ligand in $(Ph_2SiO)_8(AIO_{1.5})_4 \cdot 2nmp$ (2). The O(1)–Al(1,3,4) distances are very comparable (mean distance 1.794(1) Å). The water molecule which consists of H(2), O(4) and H(4) forms a strong hydrogen bond through H(2) (N(3)–O(4) = 2.60 Å) to one nitrogen atom of ted; so, the H(2) atom seems to be shifted to N(3), forming a type of binding which may be written in the form N⁺–H…(O–H)⁻.



Fig. 1. The molecular structure of H_2 AlCl-2nmp (1) with displacement ellipsoids drawn at the 50% probability level [13].



Fig. 2. A structural representation of the inner core of $(Ph_2SiO)_8(AIO_{1.5})_4$ -2nmp (2) with displacement ellipsoids (except carbon atoms) drawn at the 50% probability level. All phenyl groups as well as the hydrogen atoms on the carbon atoms have been omitted for clarity [13].



Fig. 3. The inner core of $(Ph_2SiO)_8[AIO(O)_{0.25}]_4 \cdot (OH \cdot ted)_2 \cdot (OH_2 \cdot ted)$ (**3**) with displacement ellipsoids (except carbon and hydrogen atoms) drawn at the 50% probability level. All phenyl groups and hydrogen atoms of the ethylene groups have been omitted for clarity [13].

Excluding the ted ligands, $(Ph_2SiO)_8[AlO(O)_{0.25}]_4 \cdot (OH \cdot ted)_2 \cdot (OH_2 \cdot ted)$ (**3**) has as many hydrogen atoms bonded to oxygen as $(Ph_2SiO)_8[AlO(OH)]_4$. The two compounds may thus be classified as structural isomers. Moreover, they may be taken as models for transient species in a possible condensation mechanism.

To make this more clear, the molecules (Ph₂SiO)₈[AlO(OH)]₄, $(Ph_2SiO)_8[AlO(O)_{0.25}]_4 \cdot (OH)_2 \cdot OH_2$ and $(Ph_2SiO)_8[AlO(O)_{0.5}]_4$ are drawn in a two-dimensional representation in Fig. 4 omitting the coordinated bases. Using these structures, a mechanism may be proposed which starts with a ted base attack on each of the four OH-groups present in the starting material. After proton abstraction, one of the oxygen atoms becomes very basic attacking one of the two adjacent aluminum corners introducing a new Al-O bond from an OH-group. The so formed OH-group being liberated may be attacked by a proton or by an ammonium type $N(CH_2CH_2)_2N^+-H$ species forming a water entity. The water molecule finally may be displaced by an attack of a further base on the aluminum coordinated to the water entity. Repeating this procedure for a second time will generate a molecule which has two water molecules less and which resembles the condensed product as found for (Ph₂SiO)₈[AlO_{1.5}]₄·2nmp (**2**) or (Ph₂SiO)₈(AlO_{1.5})₄·2py.

3. Experimental

All syntheses were carried out under N₂ atmosphere in a modified "Stock vacuum apparatus". The solvents (diethyl ether, toluene, tetrahydrofurane) were distilled from sodium and kept under N₂. C-, H-, N-analyses were measured on a CHN-900 Elemental Analyzer from Fa. Leco Corporation (St. Joseph, Mi, USA). Al and Cl contents follow from complexometric and titrimetric techniques [17,18]. ¹H, ¹³C, ²⁷Al and ²⁹Si NMR spectra were recorded on a Bruker NMR-spectrometer AC200 in C₆D₆ (internal standard TMS, δ = 0.00). IR-spectra have been measured with Varian 2000 FT-IRspectrometer.

3.1. Synthesis of H_2 AlCl·2nmp (**1**)

To a suspension of 0.86 g (22.6 mmol) lithium aluminum hydride in 75 mL diethyl ether was dropped a solution of 3.02 g (22.6 mmol) aluminumtrichloride in 75 mL diethyl ether. After 1 h stirring, an excess of 13.77 mL (113 mmol) *N*-methylpiperidine was added drop by drop to the mixture under cooling (ice bath) and stirred for additional 1 h. Around 200 mL hexane were added to the resulting mixture to complete the precipitation of lithium chloride. The chloride salt was separated by filtration and the volume of the solvent mixture reduced at lower pressure to allow the formation 9.15 g (77%) of colorless crystals of H₂AlCl-2nmp.

Anal. Calc. for C₁₂H₂₈AlClN₂ (262.79 g/mol): C, 54.84; H, 10.74; N, 10.66; Al, 10.27; Cl, 13.49. Found: C, 53.75; H, 10.79; N, 10.66; Al, 10.30; Cl, 13.18%. NMR (C₆D₆, TMS): ¹H NMR (200 MHz): δ = 2.57–2.51 (m, α-CH₂-, nmp), 2.18 (s, CH₃-, nmp), 1.33–1.22 (m, β-CH₂-, nmp), 1.16–1.08 (m, γ-CH₂-, nmp); ¹³C NMR (50.3 MHz): δ = 54.38 (s, α-CH₂-, nmp), 43.04 (s, CH₃-, nmp), 24.04 (s, β-CH₂-, nmp), 22.80 (s, γ-CH₂-, nmp); ²⁷Al NMR: δ = 119.02. IR (Al-H) = 1769.7 cm⁻¹.

3.2. Synthesis of $(Ph_2SiO)_8[AlO(O)_{0.5}]_4 \cdot 2nmp(2)$

To a suspension of 2 g (0.94 mmol) of $(Ph_2SiO)_8[Al-O(OH)]_4$ ·4OEt₂ in 50 mL diethyl ether was added drop by drop 0.495 g (1.88 mmol) of H₂AlCl·2nmp in 30 mL diethyl ether. After 1 day stirring, the ether was evaporated under reduced pressure and 1.45 g (74%) of an insoluble precipitate was obtained. A small amount of this precipitate was overlaid with toluene and crystals



Fig. 4. Possible condensation mechanism within the molecule $(Ph_2SiO)_8[AIO(OH)]_4$ drawn in a two-dimensional representation.

of $(Ph_2SiO)_{8}(AlO_{1.5})_{4}$.2mmp were obtained from the toluene solution (the first crystal appears only after several weeks).

 $C_{108}H_{106}Al_4N_2O_{14}Si_8\cdot C_7H_8$ (2080.72 g/mol). Elemental Anal. Calc. on the basis of an 1:2 solid mixture of $(Ph_2SiO)_8(AlO_{1.5})_{4}\cdot$ 2nmp-C₇H₈ and AlClO·nmp, $C_{127}H_{140}Al_6Cl_2N_4O_{16}Si_8$ (2436.01 g/mol): C, 62.62; H, 5.79; N, 2.30; Al, 6.65; Cl, 2.91. Found:

C, 59.68; H, 6.01; N, 1.46; Al, 8.58; Cl, 2.64%. NMR (toluene, C₆D₆, TMS): ¹H NMR (200 MHz): δ = 7.23–6.83 (m, Ph), 2.41 (m, α-CH₂-, nmp), under toluene signal (s, -CH₃, nmp), 1.38–1.28 (m, β-CH₂-, nmp), 1.04–0.88 (m, γ-CH₂-, nmp); ¹³C NMR (50.3 MHz): δ = 135.36, 135.07, 131.05, 130.98 (s, Ph), 32.01 (s, α-CH₂-, nmp), 29.42 (s, -CH₃, nmp), 23.08 (s, β-CH₂-, nmp), 22.75 (s, γ-CH₂-, nmp); ²⁹Si NMR: δ = -45.47; -47.35.

3.3. Synthesis of $(Ph_2SiO)_8[AlO(O)_{0.25}]_4 \cdot (OH \cdot ted)_2 \cdot (OH_2 \cdot ted)$ (3)

About 0.220 g (1.96 mmol) tris(ethylene)diamine (1,4-diazabicyclo[2.2.2]octane) in 25 mL toluene was added dropwise to 1.033 g (0.49 mmol) (Ph₂SiO)₈[AlO(OH)]₄·4OEt₂ in 25 mL toluene and stirred at room temperature for 4 h. The solvent was removed under reduced pressure until colorless crystals of 0.892 g (72%) (Ph₂SiO)₈[AlO(O)_{0.25}]₄·(OH·ted)₂·(OH₂·ted)·4C₇H₈ precipitated.

Anal. Calc. for $C_{114}H_{120}Al_4N_6O_{16}Si_8\cdot4C_7H_8$ (2531.34 g/mol): C, 67.38; H, 6.05; Al, 4.26; N, 3.32. Found: C, 63.83; H, 5.84; Al, 5.10; N, 3.58%. NMR (thf, C_6D_6 , TMS): ¹H NMR (200 MHz): δ = 7.64–7.46 (m, Ph), 7.20–6.83 (m, Ph), 2.90 (s, ted); ¹³C NMR (50.3 MHz): δ = 140.3, 140.2, 135.27, 135.05, 129.07, 128.89, 127.60, 127.38 (s, Ph), 45.48 (s, ted); ²⁹Si NMR: δ = -47.38 (s). IR: (characteristic wave numbers) 3640 (OH), 2947 (br, CH), 2876 (br, CH) cm⁻¹.

4. Conclusion

The proposed condensation mechanism discussed above, which is derived by inspection of the crystal structure of (Ph₂SiO)₈[Al- $O(O)_{0.25}]_4 \cdot (OH \cdot ted)_2 \cdot (OH_2 \cdot ted)$ (3) in detail, shows nicely that for this condensation reaction quite strong bases like triethylamine (NEt₃) or tris(ethylene)diamine (ted) are needed. Furthermore, the steric requirement must fit: This can easily be shown comparing Et₃N with ted (proton affinities for Et₃N: 981.8 kJ/mol, ted: 963.4 kJ/mol) [15]. Whereas the product of interaction of NEt₃ with (Ph₂SiO)₈[AlO(OH)]₄ is (Ph₂SiO)₈[AlO(OH)]₄·2NEt₃ with one side of the polycycle being "closed" by the diphenyl silyl groups in such a way that no further NEt₃ base can interact with the non-coordinated hydroxy groups [4], this is not the case for N(CH₂CH₂)₃N. Here, the attack of a further, third base is still possible leading to the observed reaction compiled in Eq. (3) and the structure displayed in Fig. 3. Weaker bases like pyridine (proton affinity: 928 kJ/mol) seem to have less effect on the condensation within (Ph₂SiO)₈[AlO(OH)]₄ and instead, the adduct (Ph₂SiO)₈[Al-O(OH)]₄·4py is isolated without any noticeable side reaction (compare [16]); in the reaction with a mixture of pyridine and hexamethyldisilazane nevertheless in a minor fraction a condensation reaction is observed leading to the product (Ph₂SiO)₈[AlO_{1.5}]₄·2py [3]. The reaction of (Ph₂SiO)₈[AlO(OH)]₄ with H₂AlCl·nmp (1) leads directly to the condensation product $(Ph_2SiO)_8[AlO_{1,5}]_4 \cdot 2nmp$ (2): here, the evolution of hydrogen and the disappearance of the chloro function indicate another pathway to the formally condensed product.

5. Supplementary material

CCDC 751361, 751362 and 751363 contain the supplementary crystallographic data for this paper. These data can be obtained free of charge from The Cambridge Crystallographic Data Centre via www.ccdc.cam.ac.uk/data_request/cif.

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